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DART AEROSPACE LTD.	Work Order :	21099
Description: 206 Saddle, Outboard, Left Side	Part Number:	D2665-1
Drawing: D2665 Rev B	Qty:	<del>8</del> 8

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg. not required RF 02/09/16</i>	<i>HA</i>	01.06.14	<del>8</del> 8
2	STORES	Issue material from stock: 7075-T7351 Cut Size 2.0 x 6.25 X 7.88 Grain Along Long 7.88 Length (D6101-005) RF 02/09/16 Batch No: <i>B20571</i>	<i>FE</i>	01.07.09	8
3	HAAS	Program batch number.	<i>rm</i>	04/6/13	8
4	QC	Inspect part number and batch number are programmed correctly.	<i>EP</i>	04/6/13	8
5	HAAS	Fixturing W/O No. <i>N/A</i> Fixturing Inspection last completed on <i>04/10/13</i>	<i>SL</i>	04/10/13	8
8	HAAS	Machine Step No 1 of Folio and visually inspect as per attached Dimension Sheet	<i>SL</i>	04/10/13	8
9	HAAS	Machine Step No 2 of Folio and visually inspect as per attached Dimension Sheet	<i>SL</i>	04/10/13	8
10	HAAS	Machine Step No 3 of Folio and visually inspect as per attached Dimension Sheet	<i>SL</i>	04/10/13	8
11	LAGUN	Machine Keyway and inspect per attached dimension sheet	<i>SL</i>	04/10/13	8
12	METAL	Deburr	<i>SL</i>	04/10/13	8
13	HAAS	Inspect Level 1	<i>SL</i>	04/10/13	8
14	QC	Inspect Level 8	<i>SL</i>	04.08.03	8
15	METAL	Acid etch and Alodine as per QSI 005 4.1	<i>ML</i>	04.08.03	8
16	FINISHING	Powder Coat High Gloss White (4.3.5.1) per Dart QSI 005 4.3	<i>ML</i>	04.08.04	8
17	QC	Inspect Level 3	<i>2</i>	04.08.04	8
18	STORES	Pack in foam, identify and stock.	<i>SL</i>	04/08/04	8
19	EXPEDITING	Close Work Order Job Cost / Part <i>101.40 540 04/08/05</i> (8)	<i>SL</i>	04.08.12	8

Rev	Date	Change	Revised By	Approved
A	97.07.24			
B	98.09.02	Inspection Levels, Added Powder Coat	KS	
C	00.11.01	Removed P/O for Powder Coat – in house process	EC	

RELEASED

DEC 18 2000

Dart Aerospace Ltd

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Initial	Corrective Action Section B	Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
21099	D2665-1							
04.07.12	5	Scrap first run		destroy	 04.08.03	 04.08.03	 P85I 42	 04.08.03

PAR#: N/A Fault Category: Manuf. cnc DQA:  Date: 04.08.12

NOTE: Date & initial all entries  
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed:  Date: 04.08.12

Scrap  
Scrap

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21099
<b>Description:</b> 206 Saddle, Outboard, Left side	<b>Part Number:</b>	D2665-1
<b>Inspection Dwg:</b> D2665 Rev. B		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2665 Rev. B and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		0.103	0.120	0.115	0.120		
B	0.100	0.140		0.107	0.120	0.120	0.117		
C	0.100	0.140		0.123	0.119	0.133	0.137		
D	0.210	0.230		0.221	0.229	0.225	0.225		
E	1.245	1.255		1.248	1.246	1.246	1.246		
F	1.245	1.255		1.249	1.249	1.249	1.249		
G	5.990	6.010		6.008	6.001	6.002	6.005		
H	0.510	0.515		0.511	0.511	0.511	0.511		
I	1.674	1.684		1.677	1.677	1.676	1.676		
J	2.495	2.505		2.501	2.502	2.499	2.499		
K	0.257	0.262	DT8683	✓	✓	✓	✓		
L	0.312	0.317	DT8686	✓	✓	✓	✓		
M	0.235	0.240		0.237	0.236	0.237	0.236		
N	0.100	0.140		0.112	0.118	0.113	0.115		
O	0.540	0.560							
P	0.490	0.510		0.499					
Q	3.609	3.619		3.610	3.611	3.611	3.611		
R	2.470	2.510		2.483	2.483	2.483	2.483		
S	0.240	0.270		0.255	0.261	0.264	0.268		
T	0.100	0.180		0.125	0.118	0.108	0.108		
U	0.313	0.318	DT8686	✓	✓	✓	✓		
V	1.125	1.145		1.136	1.126	1.126	1.126		
W	1.565	1.585		1.571	1.566	1.566	1.566		
X	0.050	0.010		0.050					
Y	0.50	0.030		0.50					
Z	0.635	0.00		0.635					
AA	0.22			0.22					
AB	0.77	"		0.77					
AC	0.110	"		0.110					
AD	1.000	"		1.003					
AE	0.250	"		0.250					
AF	0.375	"		0.375					
AG	2.500	0.05		2.496					
AH									
Accept/Reject									

Measured by:	<i>[Signature]</i>
Date:	04/10/13

Audited by:	<i>[Signature]</i>
Date:	04.07.15
approved	<i>[Signature]</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686	KJ/RF	<i>[Signature]</i>

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>21099</b>
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<b>Inspection Dwg:</b> D2665 Rev. B		<b>Page 1 of 1</b>

Inspect dimensions highlighted on inspection sheet drawing D2665 Rev. B and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.100	0.140		.122	.123	.122	.122		
B	0.100	0.140		.116	.116	.116	.117		
C	0.100	0.140		.137	.136	.135	.134		
D	0.210	0.230		.235	.237	.234	.234		
E	1.245	1.255		1.248	1.248	1.249	1.249		
F	1.245	1.255		1.248	1.248	1.249	1.250		
G	5.990	6.010		6.002	6.012	6.012	6.002		
H	0.510	0.515		.512	.511	.511	.513		
I	1.674	1.684		1.679	1.679	1.679	1.679		
J	2.495	2.505		2.500	2.499	2.500	2.500		
K	0.257	0.262	DT8683	✓	✓	✓	✓		
L	0.312	0.317	DT8686	✓	✓	✓	✓		
M	0.235	0.240		.231	.231	.231	.231		
N	0.100	0.140		.113	.113	.114	.113		
O	0.540	0.560		.541	.541	.541	.541		
P	0.490	0.510		.501	.505	.517	.493		
Q	3.609	3.619		3.612	3.612	3.612	3.612		
R	2.470	2.510		2.483	2.483	2.483	2.483		
S	0.240	0.270		.260	.263	.263	.263		
T	0.100	0.180		.105	.113	.110	.120		
U	0.313	0.318	DT8686	✓	✓	✓	✓		
V	1.125	1.145		1.128	1.132	1.132	1.132		
W	1.565	1.585		1.568	1.568	1.568	1.568		
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	<i>[Signature]</i>
Date:	09/10/13

Audited by:	<i>[Signature]</i>
Date:	09/08/03

Rev	Date	Change	Revised by	Approved
A		New Issue	RF	
B	99.04.19	Incorporated DSI 9095, DSI 9102 & DSI 9122 Rev. A	RF	
C	99.11.10	Added Dim. R-T	RF	
D	02.12.12	Reformat; Added Dim. U-W & DT8683, DT8686	KJ/RF	<i>[Signature]</i>

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 11, 2004  
11:26 am

Work Order No	: 0021099	Department Code:	
Project Name	: D2665-1	Burden Flags	: NNNNNNNN
Project For	: WK428	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2665-1	Invoice Number	:
Description	: Saddle, LH Fwd Aft Out	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: <del>8</del> <i>8</i>	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 06-11-04		
Est Finish Date	: 07-04-04	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00